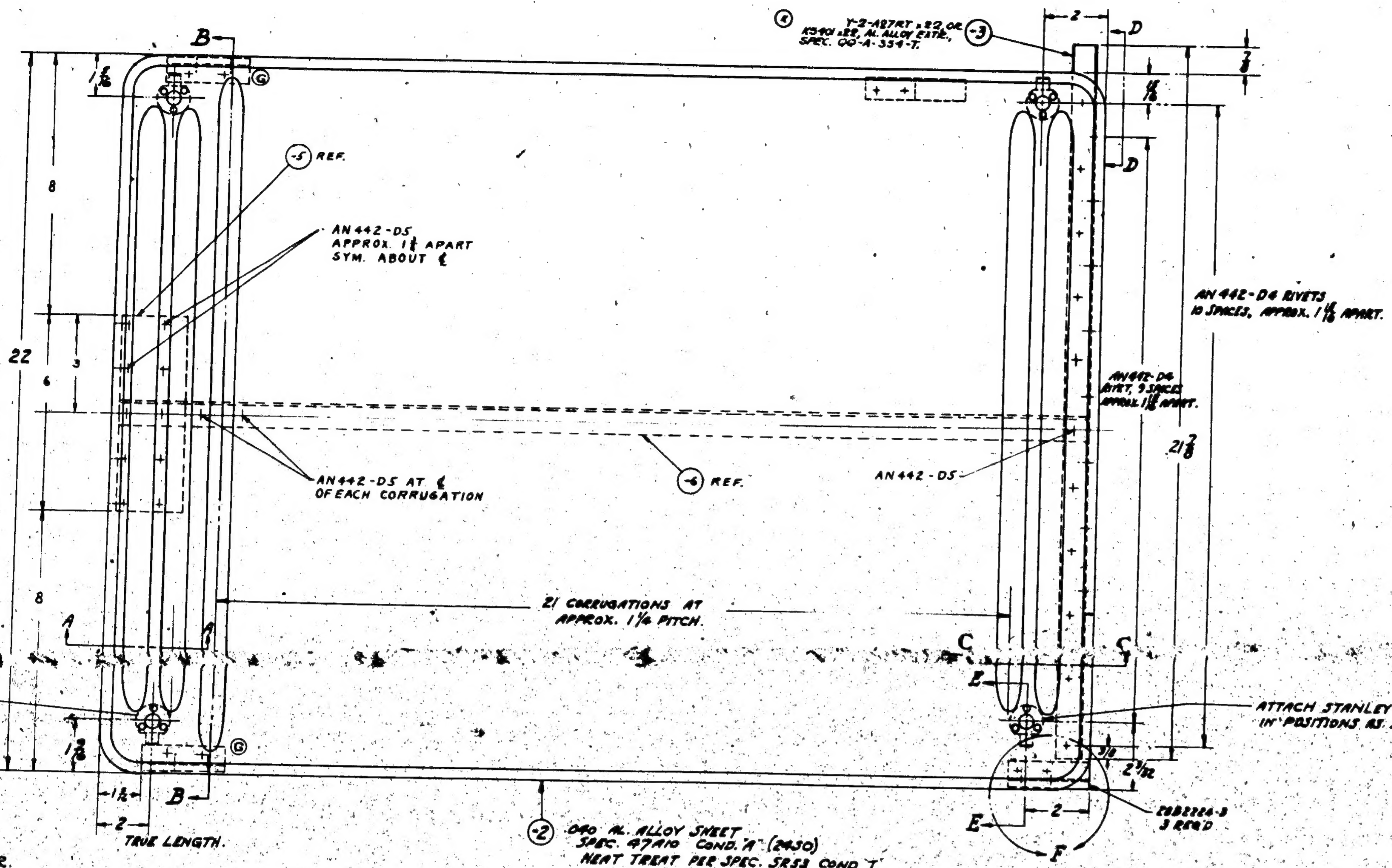
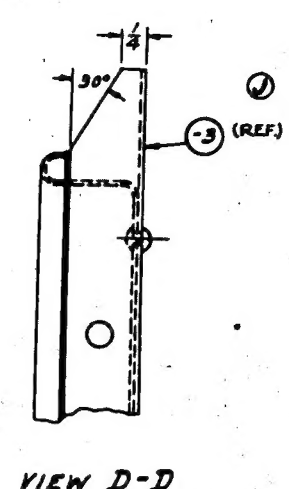
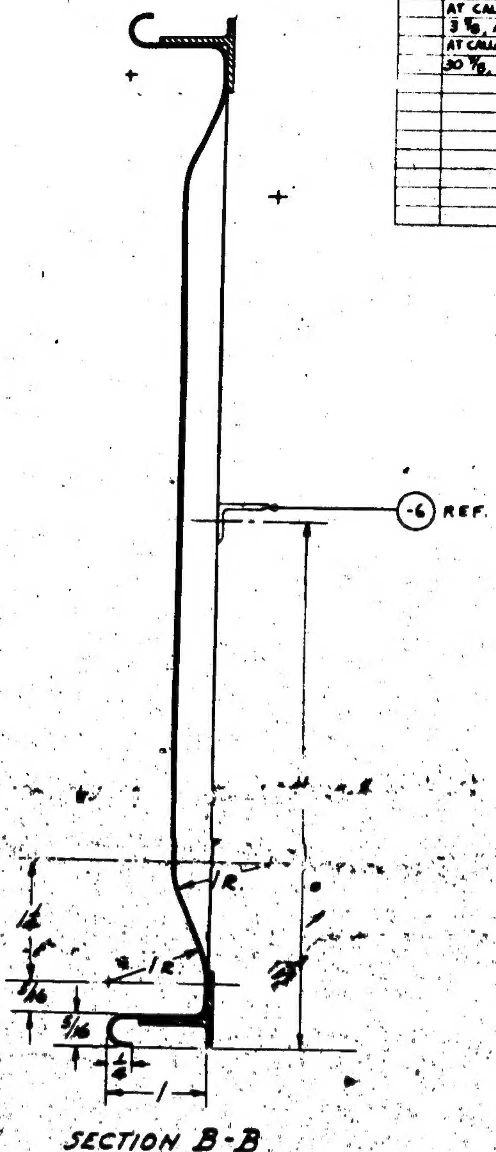
LET	ALTERATION	DATE	BY
E	TRACED UP TO DATE		
F	ADDED -5 & -6		
G	MOVED TWO 28B2224-3 CLIPS 1 5/16" AFT. BROUGHT REQ'TS PER AIRPLANE TO DATE.		
H	ADDED NOTES #1 & 2 REMOVED 28B1967 FROM FACE & B/M. WT. CHG NEG.	9-23	
J	-3 (Y-2-A27RT X 22) WAS "AL. ALLOY—DIE #K-5401" -4 (Y-6-A27T X 3 1/8) WAS "AL. ALLOY—DIE #K-14033" -6 (Y-6-A17T X 30 7/8) WAS "AL ALLOY—DIE #K-1288" WT. CHG. NEG.		
K	TO FACE, AT CALLOUT FOR -3, ADDED NOTE: "Y-2-A27RT x 22, OR K5401 x 22, AL. ALLOY EXTR., SPEC. QQ-A-354-T." AT CALLOUT FOR -4, ADDED "OR K14033 x 3 1/8, AL. ALLOY EXTR., SPEC. QQ-A-354-T." AT CALLOUT FOR -6, ADDED "OR K1288 x 30 7/8, AL. ALLOY EXTR., SPEC. QQ-A-354-T." NO WT. CHG.	10/11/43	

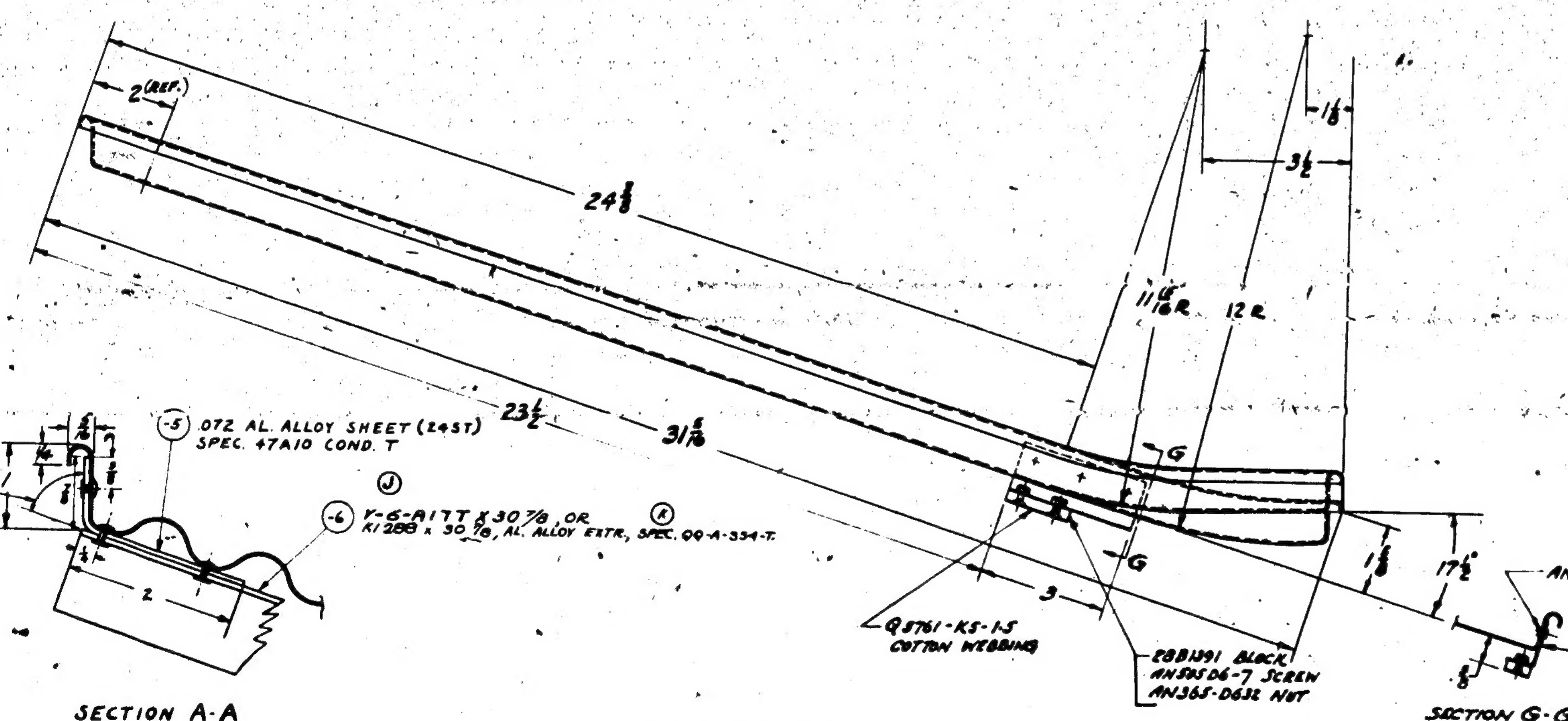
SUPPLIES & EQUIPMENT CLASSIFICATION

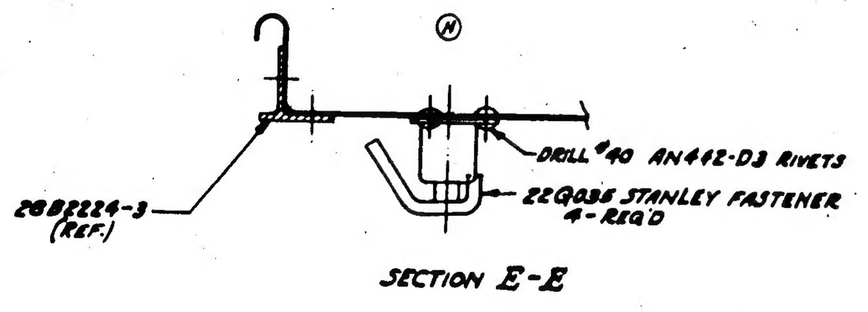
C.O. 7418
E.D.C. #1808
E.O. A0452 REV F
E.O. # B18934

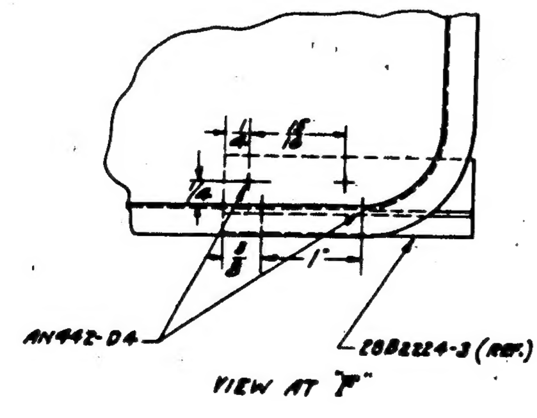


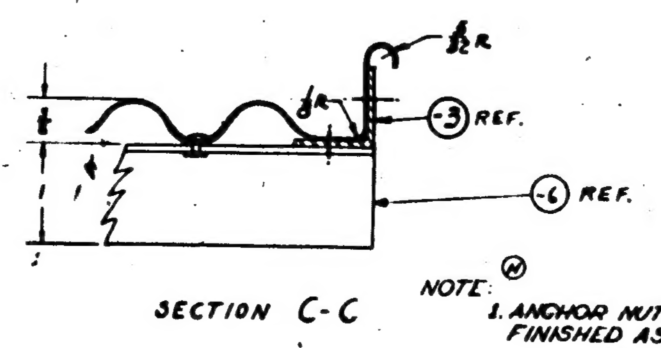












FINISH:- Z-P BEFORE ATTACHING FASTENERS ZZQ035
ZAL COMPLETE ASSEMBLY.

NOTE: (H)

1. ANCHOR NUTS & STANLEY FASTENERS ARE TO BE FINISHED AS PER SPEC. "ZF-28-006" 10228
2. SPEC. ZF-28-006 "10228: ANCHOR NUTS (STEEL) & STANLEY FASTENERS APPLY, BRUSH COAT OF ZINC CHROMATE PRIMER TO THE CONTACTING SURFACES OF NUT OR FASTENER. APPLY 2 COATS OF PRIMER TO THE SUPPORTING SURFACE. ASSEMBLE WITH ZINC CHROMATE PASTE IN THE JOINT SUCH THAT EXCESS MATERIAL IS SQUEEZED OUT AT ALL BOUNDARIES. REMOVE THE EXCESS MATERIAL IN SUCH A MANNER AS TO FORM A FILLET.



PART NO.	REQ.
28B2291-6	1
28B2291-5	1
Q5761-K5-1.5	1
AN365-D632	2
AN505D6-7	2
28B1291	1
28B2291-4	1
28B2291-3	1
ZZQ035	4
28B2291-2	1
28B2224-3	3

MODEL	NEXT ASSY.	REQ.	STD PARTS
28-5MN	28B2109	1	AN442-D5
P4Y-2		1	AN442-D4
PB2Y-3	28B2100	1	AN442-D3
PB2Y-3R	28B2100	1	
PB2Y-5	28B2100	1	

REQUIREMENTS PER AIRPLANE — PARTS LIST PER ASSY.

REPLACES 28B1291
APPROVED XCW DATE 1-18-37
CALC. WT. | ACT. WT.
SCALE 6" = 1'0"
1/32

[redacted]

MATERIAL	SPEC	HEAT TREAT	FINISH
NAVY NOTED	NOTED	NOTED	NOTED

DRAFT L.A.M. CHECK ENGR E.W.N.

CONSOLIDATED AIRCRAFT CORP. SAN DIEGO, CALIF.

NAME: FLOOR - HULL - FOOD LOCKER ACCESS

DWG. NO. J 28B2291